



Manufacturers of Architectural and Industrial Finishes
Since 1941

ROOFGUARD

Over BUILT-UP ROOFING

MASTER GUIDE SPECIFICATION

Section 07552

TRESKO
ROOFGUARD OVER BUILT-UP ROOFING MASTER GUIDE SPECIFICATION

POLYESTER REINFORCED/ ACRYLIC RECOVER MAINTENANCE SYSTEM

PART 1 – GENERAL

1.01 RELATED WORK SPECIFIED ELSEWHERE

- A. Rough Carpentry: Section 06100
- B. Board-Stock Roof Insulation: Section 07220
- C. Flashing & Sheet Metal: Section 07620
- D. Roof Accessories: Section 07800
- E. Prefabricated Expansion Joints: Section 07860
- F. Painting: Section 09900

1.02 SCOPE OF WORK

- A. Furnish and install specified roof maintenance system and related components at each of the identified roof areas.
- B. Install a maintenance coat or a one-ply or a two –ply polyester fabric reinforced, polymer-modified liquid acrylic roof maintenance system to the existing roof surface that will involve all perimeter details, flashings, penetrations, and duct work.
- C. Section includes (but is not necessarily limited to):
 - 1. Installation of new roof maintenance system and related flashings.
 - 2. Supplemental counter-flashing as required.

1.03 QUALITY ASSURANCE

- A. Qualifications of Contractor
 - 1. The Contractor must hold a current valid State Contractor's License and a business license for the type of work performed from the city where the job is located, and shall be approved by the Coatings Manufacturer, and shall have a minimum of three (3) years experience in the application of acrylic elastomeric roof coatings.
 - 2. The Contractor must meet or exceed the higher standards of TRESKO PAINT MFG. INC., the National Roofing Contractors Association (NRCA), and the Sheet Metal and Air Conditioning Contractors National Association, Inc. (SMACNA).
 - 3. The Contractor's personnel shall be fully qualified and knowledgeable, enabling first quality installations.
 - 4. The Contractor will provide submittals from the system manufacturer's local representative that will clearly state that the representative personally walked every roof area covered under this specification. The roofs will have to be approved by the representative for the intended work and the specification will have been approved. Also, the contractor will have to be an approved applicator for warranted work by TRESKO prior to the bid due date for these projects. All of this may be addressed in a single letter from TRESKO to the customer. The contractor will include this letter as part of the submittals.
 - 5. The system manufacturer will have provided the specified system for not less than ten years, including the specified warranty. The specified warranty will have been provided for not less than ten years and will be ten years or longer in length. Ponding water will not be an exclusion under the warranty without limitation for entire length of the warranty and will have been part of the normal warranty program for the last ten years or longer.
 - 6. Pure acrylic resin formulations are not acceptable and primer will be utilized as specified.
 - 7. The contractor's foreman will be present on the roof anytime the contractor's technicians are on the roof and the foreman will have a complete copy of the specification on the roof at all times.
 - 8. All perimeter and penetrations flashings will be addressed with full width polyester as it comes from the manufacturer so that only factory edges are left for the final finish. One edge of the polyester has some fraying along one edge. This edge will be buried under every lap or covered with ELASTOGUARD acrylic mastic.
 - 9. Only scissors will be used to cut the polyester. Take care to not stretch the polyester. Polyester shall not be in direct contact with polyester. Do not contaminate the acrylic surface with the system base adhesive.
 - 10. The Contractor shall provide a list of project references, including contact names and telephone numbers.



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The following warranty is made in lieu of all other warranties, either expressed or implied. This product is manufactured of selected raw materials by skilled technicians. Neither seller nor manufacturer has any knowledge or control concerning the purchaser's use. The only obligation of either seller or manufacturer shall be to replace any quantity of this product, which is proved to be defective. Any claim of defective product must be received in writing within one year from date of shipment. Neither seller nor manufacturer assumes any liability for injury, loss, or damage resulting from use of this product.



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B. Qualifications of Manufacturer

1. Manufacturer shall have a proven 25 year track record utilizing elastomeric acrylic technology.
2. Approved products shall be manufactured exclusively from advanced acrylic resins.
3. Other manufacturer's products shall be considered only after submittal of product data supporting quality and full compliance with specifications herein. The Architect or Owner reserves the right to reject the substitution proposals should it be determined they do not provide all functions required for application.

C. Testing & Labeling

1. The system must be classified as Class A for maintenance and repair of existing Class A, B or C roofing construction.
2. The Manufacturer shall also provide recognized, third party independent test results confirming the coating systems conformance to ASTM D6083.
3. Individual container labels must include the Manufacturer's name, product name, type and class of material, batch number, mixing and application instructions, and precautions.

1.04 SUBMITTALS

- A. Submit Manufacturer's literature, certificates and samples, shop drawings, installation instructions and general recommendations for specified details if submitting an alternate in a single package to the Architect or Owner in accordance with requirements specified in General Conditions and Division 1, General Requirements. All submittals are required when submitting an alternate.
- B. Submit the letter from the manufacturer's local representative regarding the project.
- C. Manufacturer's Literature: Literature on the protective coating, as well as related primers, sealants, reinforcement, etc., shall be submitted for review before work is started. Literature shall show material specifications, physical properties (including ASTM test methods utilized), Manufacturer's estimated application rate for required dry mil thickness per warranty requirements, current application instructions and MSDS.
- C. Applicator's Qualifications: Submit a copy of Approved Applicator letter and/or certificate as issued by the Manufacturer of the elastomeric acrylic coating system.
- D. Shop Drawings:
 1. Submit small scale layout of roof plan, indicating the extent of work to be performed. Include cut-through sections of the roof, fascia, walls siding and soffits, for each condition, detailing flashings and trims for various conditions such as, perimeter edge, outside/inside corners, ridge, valleys, gutters, end wall terminations, closures, etc., to provide a full and complete installation.
 2. Distinguish between factory furnished and field fabricated work. Clearly detail shaping, jointing, length of sections, gauge or thickness of metal, fastening, and installation details.
 3. Scaled catalog cuts may be submitted for factory furnished items.
 4. Samples of each fastener type.
- E. Warranty: Submit a copy of Coating Manufacturer's warranty to meet project specifications.

1.05 PRODUCT DELIVERY, STORAGE & HANDLING

- A. Delivery of Materials: Materials shall be delivered to the jobsite in original, sealed containers.
- B. Storage of Materials: Materials shall be stored in accordance with Manufacturer's recommendations.
- C. Material Handling: Materials shall be handled and installed per Manufacturer's instructions.
- D. Damaged Materials: Contaminated, damaged or unsealed materials not conforming to the specified requirements shall be immediately removed from the jobsite and replaced.

1.06 ENVIRONMENTAL CONDITIONS

- A. Install all materials in strict accordance with Manufacturer's published safety and weather precautions.
- B. Do not apply elastomeric acrylic coating system components when the ambient and/or surface temperature is below 50°F or above 110°F, if any surface moisture is present, when the dew point is within 5°F of the surface temperature or when there is a possibility of temperatures falling below 32°F within a 24 hour period. Do not spray apply if the wind velocity exceeds 10 mph without appropriate precautions.
- C. Take all measures necessary to protect unrelated surfaces from coating overspray or spillage.

1.07 FIELD QUALITY CONTROL

- A. The overall weather conditions, including surface temperature, surface moisture, ambient temperature, relative humidity and wind velocity shall be recorded by the Contractor, at designated time intervals, on the Daily Quality Control Report Form if so requested by the Architect or Owner.
- B. Verification of Protective Coating Thickness: The wet film thickness shall be measured and recorded daily, along with the quantity, batch numbers and total square feet applied, on the Daily Quality Control Form.



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1.08 WARRANTY/GUARANTEE:

A. WARRANTY:

1. The system manufacturer will provide a warranty that meets or exceeds the following:
 - a. The length of the warranty shall not be for less than the time specified. During the warranty period there are not any obligations on the building owner to schedule inspections with the system manufacturer, or submit to any type of renewal or review process.
 - b. The warranty will be a full coverage watertight warranty that will cover every aspect of the project, including labor and materials (if a system warranty is purchased).
 - c. The warranty will be part of the manufacturer's normal standard warranty program.
 - d. The warranty will not exclude ponding water of any kind from coverage under the warranty. The manufacturer will warrant the system under ponding water for the entire length of the warranty for not less than continuous years of the warranty period.
2. Upon completion of the roof coating system, the Coating Manufacturer's Representative, Owner's Representative, Architect and Applicator shall make a final inspection to determine the dry film thickness of the fluid-applied acrylic membrane and to verify that the system meets the Manufacturer's requirements for warranty. The Contractor shall notify all interested parties in advance of said inspection. As a condition of the project's completion and acceptance, deliver to the Owner a copy of the fully executed, specified warranty from the Coating Manufacturer, following individual warranty guidelines.

B. Guarantee:

1. The contractor will guarantee the new system for workmanship and materials to the same level as the manufacturer for the first three years of the warranty.
2. Any reported leaks will be stopped within 48 hours using whatever materials are appropriate under the given weather conditions. When the weather conditions are suitable, the repairs will be made permanent under the direction of the system manufacturer.

PART 2 – PRODUCTS

2.01 DESCRIPTION

A seamless, fluid-applied acrylic membrane system designed for application over Built Up roof substrates. Approved system shall be TRESKO **ROOFGUARD** Roof Coating System consisting of **ROOFPREP PRIMER #754**, **ROOFGUARD #751-2** Advanced Acrylic Elastomeric Base Gray and **ROOFGUARD WHITE #751-1**, **ELASTOGUARD ACRYLIC MASTIC #756-1** or **756-2**, approved caulking, and **FORTIFABRIC POLYESTER FABRIC**.

2.02 MATERIALS

- A. Biodegradable Cleaner: water-reducible non-phosphate cleaner, for use in cleaning substrates prior to coating.
- B. Construction Grade Caulk: Single package polyurethane sealant, as approved by Coating Manufacturer for use on termination bars and reglet counter flashings.
- C. Fabric Adhesive and Primer: **ROOFPREP PRIMER #754**, **ROOFGUARD BASE GRAY #751-2**, single package acrylic, as supplied by Coating Manufacturer for use in adhering and embedding reinforcing fabric, enhancing adhesion over built-up roof substrates and blocking asphaltic bleed-through.
- D. Reinforcement Fabric: **FORTIFABRIC POLYESTER FABRIC**, stitch bonded polyester, as supplied by Coating Manufacturer for use in reinforcing detail areas, for full reinforcement of coating membrane, or for protection of coating when reapplying ballast.
- E. Fluid-Applied Reinforcement Mastic: **ELASTOGUARD ACRYLIC MASTIC #756**, single package acrylic, as supplied by Coating Manufacturer for use on detail areas and in reinforcing metal flanges at drip edges.
- F. Fluid-Applied Elastomeric Finish: TRESKO **ROOFGUARD WHITE**, **ROOFGUARD IR** colors or **ROOFGUARD PLUS** advanced acrylic coating.



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2.03 PERFORMANCE REQUIREMENTS – FLUID-APPLIED ELASTOMERIC COATING

Fluid-applied, advanced pure acrylic elastomeric topcoat in the specified finish color, shall be a permanently flexible, weather-resistant topcoat. It shall possess a Class "A" fire rating. Coating shall meet or exceed all properties specified in ASTM D6083, Table 1, "Liquid Property Requirements", and Table 2, "Film Physical Property Requirements for Acrylic Roof Coatings", as follows, and shall be verified by a certified independent testing agency.

Viscosity	85 to 141 KU (ASTM D562) 12,000 - 85,000 cps (ASTM D2196)	Fungi Resistance	Zero Rating (ASTM G21)
Volume Solids	59% (ASTM D2697)	Permeance	Maximum 5.1 perms (17.2 x 10 ⁻¹⁰ kg/s·m ² ·Pa) (ASTM D1653)
Weight Solids	71% (ASTM D1644)	Water Swelling	Maximum 8.3% (mass) (ASTM D471)
Initial % Elongation (break)	Minimum 330% @ 73°F (23°C) (ASTM D2370)	Accelerated Weathering (1000 hours)	No cracking/checking (ASTM D4798)
Initial Tensile Strength (minimum stress)	Minimum 301 psi (1.38 MPa) @ 73°F (23°C) (ASTM D2370)	Adhesion	Minimum 9.6 pli (350 N/m) (wet) (dry)4.0 pli (700 N/m) (ASTM C794 or D903)
Final % Elongation (break) after 1000 hours accelerated weathering	Minimum 240% @ 73°F (23°C) (ASTM D2370)	Tear Resistance	>73 lbf/in. (ASTM D624)
		Low Temp Flexibility after 1000 hours	Minimum pass ½ inch mandrel @ -15°F (-18°C) (ASTM D522)

2.04 SUBSTITUTIONS

Acrylic coatings extended with styrene, vinyl or other ingredients are not allowed. Materials such as cementitious, ceramic-filled or asphalt modified coatings, moisture-cured urethanes, Kraton-based rubbers, Hypalons and butyls are not considered acceptable substitutes for materials specified herein.

PART 3 – EXECUTION

3.01 SURFACE INSPECTION

- Roof surfaces shall be clean, dry, structurally sound, stable and well secured.
- The roof surface if possible, shall be free of excessive ponding water. All water shall be allowed positive drainage from the roof.
- Inspect condition of flashing details adjacent to protrusions, penetrations, roof mounted equipment, curbs, walls, parapets, drains and roof edge to ensure that details are acceptable and will maintain a weather-tight installation after being properly reinforced and coated.
- Determine moisture content of existing substrate, insulation and deck. A moisture content of 15% or greater indicates a potential problem. Work shall not proceed until the cause is verified and the condition is corrected.

3.02 SURFACE PREPARATION

- All loose gravel, dirt and debris shall be removed by vacuuming and/or power sweeping. On heavily graveled areas, removal by spudding, scraping or scarifying may be necessary to smooth the surface prior to application of the coating. Care shall be taken to preserve the integrity of the existing asphalt membrane. Roofs exhibiting heavy alligatoring and/or heavy texture can be prepared by applying a flood-coat of asphaltic emulsion or by installing recovery board.
- All surfaces shall be clean and dry, and free of any dirt, dust, gravel, oil, surface chemicals or other contaminants that may interfere with optimum adhesion.
- Any unsound areas in the roof deck or insulation, including blisters, delamination, deterioration, excessive moisture content, etc., shall be repaired or replaced. All blisters, delaminations, wrinkles and loose areas shall either be cut away and removed or cut open and nailed flat to the deck.



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D. Reinforce repaired areas by liberally applying a coat of **ROOFGUARD BASE GRAY** around the repaired area using a brush or roller. While the coating is still wet, embed an appropriate-size piece of **FORTIFABRIC POLYESTER FABRIC** into the material, totally covering the repaired area. Work the fabric into the wet coating, applying additional material as necessary to totally encapsulate the reinforcing fabric. Repaired areas can also be reinforced by using **ELASTOGUARD ACRYLIC MASTIC** and **FORTIFABRIC POLYESTER FABRIC** to three course the repaired area, using a brush or roller, to a total thickness of 60 to 80 dry mils.

E. Severely deteriorated flashings shall be removed and either replaced or repaired utilizing spray-applied polyurethane foam. Seal reglet counter flashings with approved caulking.

F. All cracks, splits, voids or holes larger than 1/8" in width shall be filled with approved caulking. Large areas of heavy alligatoring or rough texture shall be leveled by applying a flood-coat of emulsion as required to achieve a smooth surface. Smaller areas can be leveled using **ELASTOGUARD ACRYLIC MASTIC**.

G. Reinforce all split seams, roof termination points, openings, around the base of all vents, pipes and other protrusions, as well as HVAC units and other roof mounted equipment with either **FORTIFABRIC** polyester fabric embedded into **ROOFGUARD BASE** or **ELASTOGUARD ACRYLIC MASTIC**. Apply **ROOFGUARD**, or **ELASTOGUARD ACRYLIC MASTIC** liberally around the area to be detailed. Embed an appropriate-size strip of **FORTIFABRIC POLYESTER FABRIC** into the wet material, cutting as necessary to conform to the contours of the detail. Work the fabric into the coating using a brush, roller or broom to eliminate air pockets, wrinkles and gaps, applying additional material as necessary to totally encapsulate the fabric.

3.03 ELASTOMERIC COATING APPLICATION

A. All **ROOFGUARD** materials shall be allowed to dry thoroughly prior to application of the advanced acrylic elastomeric coating system.

B. Immediately prior to application of the acrylic coating system, all dust, dirt and other contaminants shall be blown off the roof surfaces to be coated using high pressure compressed air.

C. At drip edges, refasten all metal flanges and reinforce the area with **ELASTOGUARD ACRYLIC MASTIC** with **FORTIFABRIC POLYESTER FABRIC** or use fabric embedded into a strip-coat of **ROOFGUARD GRAY BASE** as previously described.

Include the following paragraph only if a full fabric reinforced system is specified

D. Apply **ROOFPREP #754** to all built-up and adjacent roof surfaces that will receive the acrylic coating system at the rate of 100 sq. ft. per gallon. Allow the **ROOFPREP** to dry thoroughly prior to applying the acrylic coating to the roof.

E. Apply two gallons per 100 sq. ft. of **ROOFGUARD GRAY BASE #751-2** forty-eight (48") inches wide by ten (10') feet long to a section of roof where the fabric reinforcement will begin. Embed and encapsulate the end of the **FORTIFABRIC POLYESTER FABRIC** roll so that it is anchored at that point. Apply 4 to 10 feet of **FORTIFABRIC POLYESTER FABRIC** into the two gallons of **GRAY BASE**, fully embed the **FORTIFABRIC POLYESTER FABRIC**, and then either spray apply or pour **ROOFGUARD GRAY BASE** evenly over the top side at the rate of approximately 2 gallons per 100 sq. ft. allowing the fabric to conform to the surface contours. Work the **ROOFGUARD GRAY BASE** evenly throughout the fabric using a roller or broom so that it is totally encapsulated, eliminating any air pockets, wrinkles or gaps. Take extra care to ensure that edges of the fabric are well saturated and adhered. Overlap consecutive passes of **FORTIFABRIC POLYESTER FABRIC** a minimum of 2" on each side. Allow the **ROOFGUARD GRAY BASE #751-2** to dry thoroughly prior to applying the **ROOFGUARD WHITE** to the roof. The entire roof substrate shall receive advanced acrylic elastomeric coating **ROOFGUARD WHITE** applied as follows:

Or

*Include the following paragraph only if a full fabric reinforced system is not specified**

D. Apply **ROOFPREP #754** to all built-up and adjacent roof surfaces that will receive the acrylic coating system at the rate of 100 sq. ft. per gallon. Allow the **ROOFPREP** to dry thoroughly prior to applying the acrylic coating to the roof.

E. The entire roof substrate shall receive **ROOFGUARD** advanced acrylic elastomeric coating applied as follows:

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Include the following paragraphs only if specifying a 5-Year Standard Warranty without full fabric reinforcement*

1. After allowing the **ROOFPREP** coat to dry, apply two coats of **ROOFGUARD WHITE** (or other specified color) at a minimum rate of 1.0 gallons per 100 sq. ft. Use a medium-nap roller or airless spray to apply the elastomeric coating. Application of the topcoat shall be in a perpendicular direction to the base coat.
2. The total- base coat/top coat **ROOFGUARD**- minimum dry film thickness required at any location is **26 mils**.

Include the following paragraphs only if specifying a 10-Year Standard Warranty without full fabric reinforcement*

1. After allowing the **ROOFPREP** coat to dry, apply two separate coats of **ROOFGUARD WHITE** (or other specified color) at the minimum rate of 1.5 gallons per 100 sq. ft. each, allowing adequate dry time between coats. Use a medium nap roller or airless spray to apply the elastomeric coating. Apply consecutive coats of **ROOFGUARD** in a perpendicular direction to the previous coat.
2. The total- base coat/top coat **ROOFGUARD**- minimum dry film thickness required at any location is **35 mils**.

Include the following paragraphs only if specifying a 15-Year Warranty without full fabric reinforcement*

1. After allowing the **ROOFPREP** coat to dry, reinforce all seams and waterways with **ROOFGUARD BASE GRAY** and fully embedded **FORTIFABRIC POLYESTER FABRIC** or three course with **ELASTOGUARD ACRYLIC MASTIC** and **FORTIFABRIC POLYESTER FABRIC** strips.
2. Apply **ROOFGUARD BASE GRAY** at a minimum rate of 1.0 gallon per 100 sq. ft.
3. After allowing the base coat to dry, apply two separate coats of **ROOFGUARD WHITE** (or other specified color) at a minimum rate of 1.5 gallons per 100 sq. ft. each, allowing adequate dry time between coats. Use a medium nap roller or airless spray to apply the elastomeric coating. Apply consecutive coats of **ROOFGUARD** in a perpendicular direction to the previous coat.
4. The total- base coat/top coat **ROOFGUARD**- minimum dry film thickness required at any location is **44 mils**.

Include the following paragraphs when specifying a 20-Year Warranty with full fabric reinforcement*

1. After allowing the base coats to dry, apply two separate coats of **ROOFGUARD WHITE** (or other specified color) at a minimum rate of 1.5 gallons per 100 sq. ft. each, allowing adequate dry time between coats. Use a medium nap roller or airless spray to apply the elastomeric coating. Apply consecutive coats of **ROOFGUARD** in a perpendicular direction to the previous coat.
2. The total- base coats/top coats **ROOFGUARD**- minimum dry film thickness required at any location is **71 mils**.

F. The **ROOFGUARD WHITE** topcoat shall extend up and over all roof substrates on vent pipes, parapets and other protrusions to terminate a minimum of 3" above the substrate, creating a self-terminating flashing.

G. As an option on roofs located in industrial areas and/or subjected to high levels of pollutants, dirt, dust or other contaminants, apply **ROOFGUARD PLUS**. **ROOFGUARD PLUS** imparts a semi-gloss finish that aids in maintaining a clean surface.

H. To provide a non-skid walk path on roofs subject to heavy foot traffic, demarcate walkways by applying an additional coat of **ROOFGUARD** at the rate of 1 gallon per 100 sq. ft. along the designated traffic area. While the coating is still wet, broadcast #30 sand to the point of refusal or a non-skid colored, breathable walk pad such as "Yellow Spaghetti".

3.04 CLEANUP

- A. Maintain work and work areas in a clean, safe condition at all times during coating installation. Remove excess materials, trash and debris from the jobsite daily.
- B. At the completion of the project, clean area of any spills and containers, and clean up all roofing debris, leaving jobsite in a clean and orderly condition.

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